SAULT COLLEGE OF APPLIED ARTS & TECHNOLOGY SAULT STE. MARIE, ONTARIO

# COURSE OUTLINE

Course Title:	CONTROL SYSTEMS 1	
Code No.:	ELN 214-6	
Program:	COMPUTER ENGINEERING TECHNOLOGY	
Semester:	III	
Date:	SEPTEMBER, 1983	
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New: X Revision:

APPROVED:

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Chairperson Chairperson

Date

CONTROL SYSTEMS I Course Name ELN 214-6 Course Number

# PHILOSOPHY/GOALS:

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To provide an introductory study of closed loop control systems, including transducers, error detectors, amplifiers, compensation networks and synchro systems as applied to speed, position and process control systems.

# METHOD OF ASSESSMENT (GRADING METHOD):

- 1. Written tests will be conducted at regular intervals.
- 2. Quizzes may be given without prior notice.
- 3. Laboratory reports will be graded weekly.

4.	Grading:	Theory -	70%	
		Lab Work-	30%	

Grades:	А	-	76 -	100%	
	В	-	66 -	75%	
	С	-	55 -	65%	
	Х	-	50 -	55%	
	R	-	less	than	50%

TEXTBOOK(S):

Introduction to Control Systems Technology; 2nd Ed., (Bateson). Industrial Solid-State Electronics, Devices and Systems, (Maloney).

#### SPECIFIC OBJECTIVES

# A) Basic concepts and Terminology:

- (i) Block diagrams
- (ii) Open loop and closed loop control
- B) Control System Evaluation:
  - (i) Advantages of automatic control
  - (ii) Effects of load changes
  - (iii) Objectives of a control system
  - (iv) Damping and instability
  - (v) Criteria of good control
- C) Types of Control:
  - (i) Regulator and follow-up systems
  - (ii) Process control
  - (iii) Servomechanisms
  - (iv) Sequential control
  - (v) Numerical control
  - (vi) Analog control
  - (vii) Digital control

# BLOCK 2 -Measuring Means Components

- To be able to recall that a transducer is a device used for converting a signal or physical quantity of one kind into a corresponding physical quantity of another kind.
- To be able to recall the principle of operation, characteristics, limitations, advantages and simple applications of the following sensors and transducers.
  - A) Motion Sensors:

### 1) Linear Motion:

- a) Linear motion potentiometers
- b) Linear motion variable inductors
- c) Linear motion variable capacitors
- d) Linear variable differential transformers

# 2) Angular Motion:

- a) Angular motion potentiometer
- b) Angular motion variable capacitor
- c) Rotary variable differential transformer
- d) Variable reluctance angular position transducer

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# Level Limit Sensors Continued:

- d) Temperature Sensors
  - 1) Bimetallic sensors
  - 2) Fluid pressure sensors
    - liquid filled
    - vapour filled
  - 3) Resistive sensors
    - resistance temperature detectors
    - thermistors
  - 4) Thermocouple sensors
  - 5) Radiation Pyrometers
- e) Radiation Sensors
  - 1) Light sensors
    - Photoemissive sensors
    - Photoconductive sensors
    - Photovoltaic sensors
  - 2) X-Ray sensors
  - 3) Nuclear radiation sensors
    - Geiger-Mueller tube
    - Ionization chamber
    - Scintillation counter
- f) Thickness Sensors
  - 1) Inductive sensors
  - 2) Ultrasonic sensors
  - 3) X-ray sensors
- g) Proximity Sensors
  - 1) Magnetic
  - Inductive
  - 3) Capacitive
- h) Density Sensors
  - 1) Photoelectric
  - 2) Linear differential transformer
- i) Moisture Sensors
  - 1) Hair hygrometer
  - 2) Lithium Chloride

#### BLOCK 3 - Measuring Means Characteristics

- 1. To be able to explain the following terms:
  - a) Speed of response
  - b) Accuracy, calibration, calibration curve, conformity, critical damping, dead time, dead zone, dynamic error, dynamic lag, error, full-scale range, hysteresis, lag coefficient, linearity, measured variable reliability, reproductibility, resolution, sensitivity, span and static error.

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#### BLOCK 4 - Synchros

- To be able to recall the principles of operation, characteristics, methods of zeroing and troubleshooting of the following synchro elements:
  - a) Synchro transmitter
  - b) Synchro receiver
  - c) Differential synchro transmitter
  - d) Differential synchro receiver
  - e) Synchro control transformer
- To be able to recall the principle of operation, characteristics and troubleshooting of the following synchro systems:
  - a) Synchro transmitter and receiver
  - b) Synchro transmitter and receiver with adifferential transmitter or receiver
  - c) Synchro transmitter and control transformer

### BLOCK 5 - Final Control Elements and Amplifiers

- 1. To be able to recall the principles of operation, characteristics, limitations, advantages and applications of the following:
  - a) Solenoid valves
  - b) Two-position electrically driven valves
  - c) Proportional position electric motor driven valves
  - d) Electropneumatic valves
  - e) Electrohydraulic valves
  - f) Valve characteristics
  - g) Relays and Contactors
  - h) Thyristors
  - i) Split phase AC motors
  - j) Two-phase AC servomotors
  - k) AC servo amplifiers
  - 1) DC servo motors
  - m) DC servo amplifiers

#### BLOCK 6 - Industrial Closed Loop Control Systems

1. To be able to recall the principles of operation of:

- a) Thermistor control of Quench Oil temperature
- b) Proportional Mode Pressure Control Systems
- c) Proportional Plus Reset Temperature Control
- d) Strip Tension Control
- e) Edge Guide Control
- f) Automatic Weighing Systems
- g) Carbon Dioxide Control for a Carburizing Furnace
- h) Relative Humidity Control